

**Work Order ID 65463**

January 18, 2011 10:30:05 AM



Page 1

Item ID: D206-746-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Rear Passenger Overhead Modification

Start Date: 1/18/11 Start Qty: 1.00



Cust Item ID:

Required Date: 1/31/11 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: CLDate: 11/01/18

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

IIN-D206-746

Rev A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile &amp; type labels per PPP D206-746-041 CHG 001

Sulaloz

JG CH BG 11-01-26

105

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

Lui/01/25 (2)

110

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Sulaloz

(70)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 65463**

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Item ID: D206-746-041

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Revision ID:

Stop



Item Name: Rear Passenger Overhead Modification

Start Date: 1/18/11 Start Qty: 1.00



Cust Item ID:

Required Date: 1/31/11 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120



Packaging

Packaging

0.00

0.00

PPP 3471

11/23SP

Memo

Identify and pack for shipping as per PPP D206-746-041

Location: \_\_\_\_\_

PPP Rev: A

130



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

Memo

11/02/04

UMF

11-02-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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[illegible]

[REDACTED]




**Start Date:** 1/18/11

**Required Date:** 1/31/11

**Start Qty: 1.00**

**Required Qty: 1.00**

<b>Comments:</b>	IPP rev A	06.03.22	New Issue	EC
	IPP rev B	06.04.26	Updated picklist	EC
	IPP Rev:C	06-05-24	As Per Rev A	JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
99770094  FRESH AIR VENT		Purchased	No			105	Each	2.0000	2	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST380		2							
					112970	2							
AN3-4A  Bolt		Purchased	No			105	Each	989.0000	8	8			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST350		989							
					104214	12							
					104291	300							
					104322	177							
					104374	200							
					104625	300							
AN960-10L  Washer	NAS1149F0332P	Purchased	No			105	Each	4,073.000	16	16			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST348		4073							
					101340	4073							

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

# Picklist Print

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January 18, 2011 10:30:04 AM

Work Order ID: 65463

Parent Item: D206-746-041

Parent Item Name: Rear Passenger Overhead Modification

Start Date: 1/18/11

Required Date: 1/31/11

Start Qty: 1.00

Required Qty: 1.00

CR224842

Purchased No

105 Each

118.0000

24 / 24



RIVET

Location

Loc Qty

Loc Code

ST311

100

116457

100

ST411

18

110180

18

116457 70

110180 170

D3472-041

Manufactured No

105 Each

2.0000

2



Cabin Heat Outlet Deflector

Location

Loc Qty

Loc Code

ST061

2

45602

2

45602

D3472-5

Manufactured No

105 Each

4.0000

2



Flat Doubler

Location

Loc Qty

Loc Code

ST061

4

34417

4

34417

D3479-041

Manufactured No

105 Each

0.0000

2



Inlet Adapter

D3480-041

Manufactured No

105 Each

0.0000

2



Eyeball Inlet Adapter

65476 1/11/27

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



# Picklist Print

Page 3

January 18, 2011 10:30:04 AM

Work Order ID: 65463

Parent Item: D206-746-041

Parent Item Name: Rear Passenger Overhead Modification

Start Date: 1/18/11

Required Date: 1/31/11

Start Qty: 1.00

Required Qty: 1.00

D3480-043

Manufactured No

105

Each

2.0000

2

2

2

Eyeball Adapter

Location

Loc Qty

Loc Code

ST062

2

53514

2

105

Each

2.0000

2

53514

12

D3480-7

Manufactured No

Gasket

Location

Loc Qty

Loc Code

ST064

2

44627

2

105

Each

0.0000

1

44627

11

HA000611 ASACOD 110202

Purchased

No

CARBON MONOXIDE INDICATOR

MS27039-F-10

Purchased

No

105

Each

123.0000

8

7 8

Screw

Location

Loc Qty

Loc Code

ST291

123

112794

3

112940

20

115935

100

105

Each

58.0000

12

12

NAS1738B-4-2

Purchased

No

Blind Rivet

Location

Loc Qty

Loc Code

ST278

58

112082

8

116417

50

112082 80

116417 40

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Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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# Picklist Print

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January 18, 2011 10:30:04 AM

Work Order ID: 65463



Parent Item: D206-746-041



Parent Item Name: Rear Passenger Overhead Modification

Start Date: 1/18/11

Required Date: 1/31/11

Start Qty: 1.00

Required Qty: 1.00

NAS679A3

Purchased No

105

Each

49.0000

8

8



NUT SELF LOCK

Location

Loc Qty

Loc Code

ST280

49

116417

49

Purchased No

105

Each

255.0000

4

116417

4

TY527M



TYRAPS

Location

Loc Qty

Loc Code

ST162

255

19356

255

19356

January 18, 2011 10:30:04 AM

Shop Packet Print

Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

## 7.0 PARTS LIST

Qty -011	Qty -041	Part Number	Description
X	1	D206-746-011	SHROUD AIRFLOW HEATER SYSTEM
1	X	D206-746-041	REAR OVERHEAD PASSENGER MODIFICATION KIT
1		D3467-041	SHROUD ASSEMBLY (CAM-1984-004)
2		D3468-1	SEAL
1		D3468-3	LARGE SEAL STRIP
2		D3468-5	SEAL STRIP
1		D3469-041	SHUT-OFF VALVE ASSEMBLY (CAM-1984-005)
1		D3471-041	BLOWER MOTOR SUPPORT (CAM-1984-008)
1		D3471-5	STIFFENER (CAM-1984-008-4)
	2	D3472-041	CABIN HEAT OUTLET DEFLECTOR (CAM-1984-012)
	2	D3472-5	DOUBLER (CAM-1984-017-6)
1		D3473-041	BLOWER INLET ADAPTER (CAM-1984-013)
1		D3475-041	DUMP OUTLET (CAM-1984-013-27)
1		D3475-5	SCREEN (CAM-1984-013-25)
1		D3475-7	SCOOP OUTLET (CAM-1984-013-22)
1		D3475-9	GASKET
1		D3476-041	BLOWER MOTOR ADAPTER (CAM-1984-014)
1		D3477-041	BLOWER MOTOR INLET ADAPTER (CAM-1984-015)
1		D3478-041	AIR INLET ADAPTER (CAM-1984-016)
1		D3478-5	SCREEN
1		D3478-7	GASKET
1		D3478-9	INLET SCOOP
	2	D3479-041	INLET ADAPTER (CAM-1984-017-22)
	2	D3480-041	EYEBALL INLET ADAPTER (CAM-1984-017-23)
	2	D3480-043	EYEBALL ADAPTER (CAM-1984-017-19)
	2	D3480-7	GASKET (CAM-1984-017-21)
1		D3481-041	SHUT-OFF VALVE BRACKET (CAM-1984-018)
1		D3482-1	INLET INSULATION SOCK (CAM-003-34)
1		D3482-3	OUTLET INSULATION SOCK (CAM-003-34)
1		D3482-5	HOSE INSULATION (CAM-003-34)
2		D3482-7	HOSE INSULATION (CAM-003-34)
1		D3482-9	HOSE INSULATION (CAM-003-34)
1		D3482-11	HOSE INSULATION (CAM-003-34)
1		D3482-13	HOSE INSULATION (CAM-003-34)
1		D3483-1	DUMP VALVE PLACARD (CAM-003-21)
1		D3483-3	SHUT-OFF VALVE PLACARD (CAM-003-22)
1		D3483-5	WARNING PLACARD

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Revision: A  
Date: 06.05.16

## 7.0 PARTS LIST (CONTINUED)

QTY -011	QTY -041	Part Number	Description
X		D206-746-011	SHROUD AIRFLOW HEATER SYSTEM
1	X	D206-746-041	REAR OVERHEAD PASSENGER MODIFICATION KIT
1		26D71	JANITROL BLOWER MOTOR ASS'Y (EQUIV. 26D71-1)
4		320565	RING CONNECTOR (EQUIV. 31903 BLUE TERMINAL AMP)
	2	9977009-4	BELL EYEBALL VENT
26		AN3-3A	BOLT
	8	AN3-4A	BOLT
3		AN3-5	BOLT
5		AN960-4L	WASHER
10		AN960-8	WASHER
3		AN960-10	WASHER
26	16	AN960-10L	WASHER
	24	CR2248-4-2	RIVET (EQUIV. NAS1739B4-2)
5		CR2539-4-03	RIVET (EQUIV. CR3223-4-03)
2		DCS54-9	PUSH/PULL CONTROL
	1	HA-000611	CARBON MONOXIDE INDICATOR
1		M22759/16-16-9	16GA ELECTRICAL WIRE, 120" LONG
10		MS21083-N08	NUT
10		MS21919DG-3	CLAMP
2		MS21919DG-44	CLAMP
1		MS21919DG-48	CLAMP
1		MS24166D1	RELAY
1		MS25244-7.5	CIRCUIT BREAKER
1		MS25244-15	CIRCUIT BREAKER
10		MS27039-0816	SCREW
	8	MS27039-1-10	SCREW
1		MS35058-22	SWITCH
10		NAS43DD3-16N	SPACER
2		NAS43DD3-48FC	SPACER
	12	NAS1738B4-2	RIVET
6	8	NAS679A3	NUT
6		QS200 44 S	CLAMP
8		QS200 56 S	CLAMP
12'		SCEET 11	Ø2.75" HOSE
11'		SCEET 12	Ø3.00" HOSE
	4	TY-527M	TY RAP

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Revision: A

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